

**IN THE UNITED STATES PATENT AND TRADEMARK OFFICE****C. Amendments to the Claims.**

1. (Cancelled) A monitoring structure, comprising:

at least one monitoring trench formed through a first layer and  
terminating at a second layer; and

a feature formed in, with, or in relation to the monitoring trench  
that are configured to monitor at least one process step that forms  
corresponding features in, with, or in relation to non-monitoring trenches  
in a different layer than the first layer.

2. (Cancelled) The monitoring structure of claim 1, wherein:

the first layer includes a deposited layer of a predetermined  
thickness.

3. (Cancelled) The monitoring structure of claim 1, wherein:

the first layer comprises polysilicon; and  
the different layer comprises an essentially monocrystalline silicon  
wafer substrate.

4. (Cancelled) The monitoring structure of claim 1, wherein:

the first layer comprises silicon formed over a non-semiconductor-  
on-insulator (SOI) wafer substrate; and  
the different layer comprises a silicon layer formed over a substrate  
insulating layer on a SOI wafer substrate.

5. (Cancelled) The monitoring structure of claim 1, wherein:

the second layer comprises silicon dioxide.

6. (Cancelled) The monitoring structure of claim 1, wherein:

the second layer comprises an etch stop layer and forms a bottom

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of the at least one monitor trench.

7. (Cancelled) The monitoring structure of claim 1, wherein:

the trenches formed in a different layer are shallow trench isolation  
5 (STI) structures formed in an integrated circuit substrate; and  
the at least one step includes a planarization step and the feature  
includes a step height of a STI insulator material.

8. (Cancelled) The monitoring structure of claim 7, wherein:

10 the planarization step includes chemical-mechanical polishing.

9. (Cancelled) The monitoring structure of claim 1, wherein:

the trenches formed in a different layer are lateral island isolation  
regions in a semiconductor-on-insulator substrate.

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10. (Currently Amended) A method of forming a monitoring structure, comprising the  
steps of:

etching a first process layer to form monitor trenches that extend  
through the first process layer and stop at an etch stop layer on a monitor  
20 wafer; and

forming a feature in, with, or in relation to the monitor trenches,  
wherein a process to be monitored with said monitoring structure forms a  
corresponding non-monitor trench in a different process layer ~~or material~~  
than the first process layer.

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11. (Previously Amended) The method of claim 10, further including:

the feature can vary according to a different trench depth; and  
depositing the first layer to a predetermined thickness equivalent to  
a desired trench depth.

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12. (Previously Amended) The method of claim 11, further including:

forming the etch stop layer comprising silicon dioxide on a semiconductor substrate; and

5 depositing the first layer includes depositing a layer comprising polysilicon having a thickness less than 5000 angstroms.

13. (Previously Amended) The method of claim 10, further including:

the process to be monitored forms the non-monitor trench in a normal wafer; and

10 the monitor wafer is a non semiconductor-on-insulator (SOI) wafer and the normal wafer is a SOI wafer having semiconductor islands of a predetermined thickness; and

depositing the first layer of the predetermined thickness.

15 14. (Original) The method of claim 10, wherein:

etching the first layer includes forming a substrate trench etch mask on the first layer.

15. (Original) The method of claim 10, wherein:

20 etching the first layer includes forming a substrate trench etch mask pattern that essentially matches a semiconductor-on-insulator wafer lateral island isolation pattern.

16. (Previously Amended) The method of claim 10, wherein:

25 etching the first layer includes substantially anisotropically etching with a selectivity between the first layer and the etch stop layer of greater than 30:1.

17. (Original) The method of claim 10, wherein:

30 forming a feature includes planarizing a trench insulator material

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that extends inside the monitor trenches.

18. (Original) The method of claim 17, wherein:

5 planarizing includes chemical-mechanical polishing the trench  
insulator material.

19. (Original) The method of claim 10, wherein:

10 forming a feature includes forming a feature selected from the  
group consisting of at least a portion of a semiconductor-on-insulator  
(SOI) transistor, SOI contact, and SOI interlayer dielectric.

20. (Currently Amended) A method of monitoring a semiconductor manufacturing  
process, comprising the steps of:

15 processing a monitor wafer having monitoring trenches formed in a  
first process layer of the monitoring wafer according to at least one  
process step that forms a feature, the feature being formed in a non-  
monitoring wafer in, with, or in relation to a different process layer than  
the first process layer in the semiconductor manufacturing process.

20 21. (Original) The method of claim 20, wherein:

the first layer comprises a deposited layer and the different  
layer comprises a wafer substrate.

22. (Original) The method of claim 20, wherein:

25 the first layer comprises a deposited layer and the different layer  
comprises a semiconductor island layer formed over a semiconductor-on-  
insulator wafer substrate.

23. (Original) The method of claim 20, wherein:

30 the at least one process step includes depositing and planarizing a

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trench insulating material.

24. (Original) The method of claim 20, further including:

5           running the monitor wafer through the at least one process step  
with at least one normal wafer.

25. (Original) The method of claim 20, further including:

10           the features include a trench insulator step height; and  
          examining the monitor structure in cross section to measure the  
insulator step height.

26. (Original) The method of claim 25, wherein:

15           the at least one process step include a shallow trench isolation  
(STI) insulator deposition step and a STI insulator chemical-mechanical  
polishing step.

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